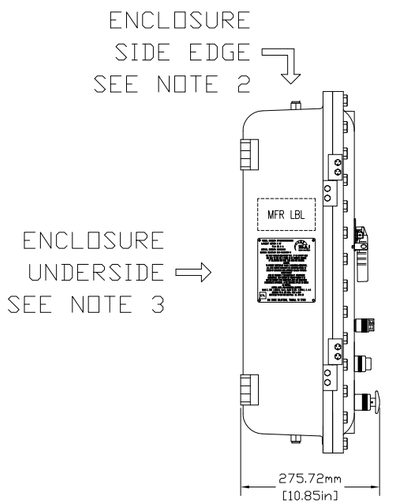
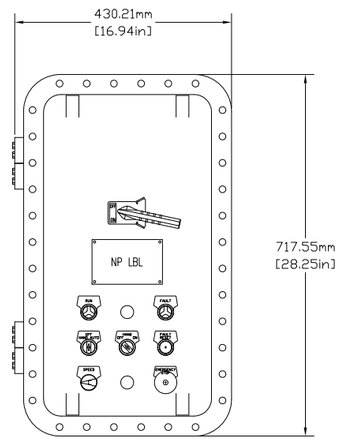
LEGEND - VFD CONTROL PANEL		
	REFERENCE	DESCRIPTION
01	HNDL	POWER DISCONNET HANDLE
02	VRL	VFD RUNNING LAMP
03	VFL	VFD FAULT LAMP
04	HOA	HAND-OFF-AUTO MODE SELECTOR SWITCH
05	HMS	HAND MODE ON-OFF SWITCH
06	VFR	VFD FAULT RESET PUSH-BUTTON
07	HSP	HAND SPEED REFERENCE POTENTIOMETER
08	ESTOP	EMERGENCY STOP MAINTAINED PUSH-BUTTON

NOTES:

1. NEMA TYPE 7: CLASS I, DIV 1 & DIV 2, GROUP B, C, & D.
   NEMA TYPE 4X W/ CORROSION RESISTANT COVER BOLTS & WATER-TIGHT GASKET.
   FABRICATED FROM CAST, ROUGH FINISH 359 ALUMINUM. APPROXIMATE WEIGHT: 150 [LB].
2. 6" OF OPEN AIR CLEARANCE MINIMUM FROM SIDE EDGES OF ENCLOSURE.
3. 6" OF OPEN AIR CLEARANCE MINIMUM FROM UNDERSIDE OF ENCLOSURE.

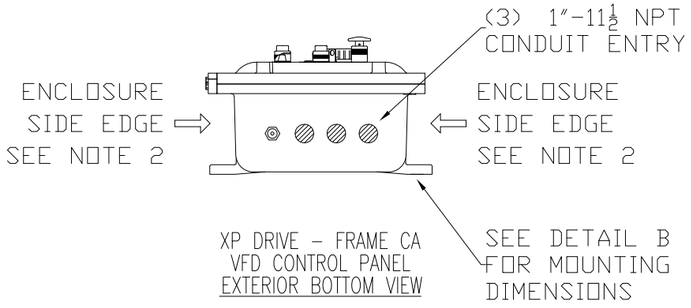


XP DRIVE - FRAME CA
VFD CONTROL PANEL
EXTERIOR RIGHT-SIDE VIEW

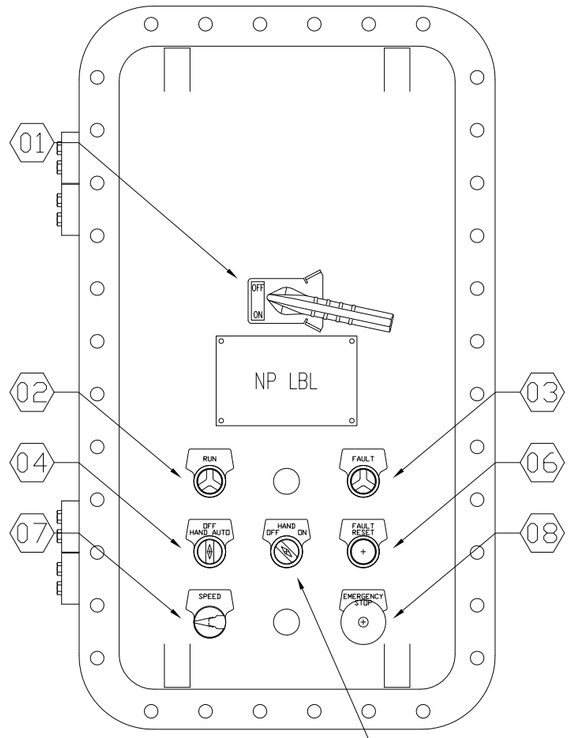


SEE DETAIL A FOR
EXPANDED VIEW

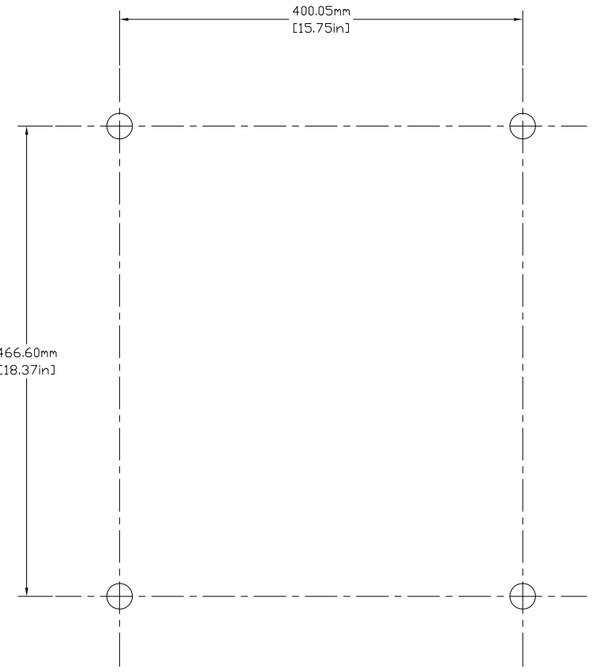
XP DRIVE - FRAME CA
VFD CONTROL PANEL
EXTERIOR FRONT VIEW



XP DRIVE - FRAME CA
VFD CONTROL PANEL
EXTERIOR BOTTOM VIEW



DETAIL A
(SCALE AT 2X FOR CLARITY)
VFD CONTROL PANEL INTERFACE



DETAIL B
(SCALE AT 2X FOR CLARITY)
VFD CONTROL PANEL MOUNTING

FOR QUOTING
PURPOSES ONLY

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SAI
SAI DRIVE SOLUTIONS
11311 Holderrieth, Bldg. 200
Tomball, TX 77375

SAI FACTORY WIRING
SKID WIRING
CUSTOMER WIRING

CUSTOMER

P. O. NUMBER P.O.:	REVISION: 0.1 DRAWN BY: RHB
PACKAGE DESCRIPTION XP DRIVE - FRAME CA	SCALE: NONE DATE: 30JUL18
DRAWING TITLE QUOTATION DRAWING VFD CONTROL PANEL	DRAWING NUMBER XP-CA-QD